Research into Action

Concrete Slat Compliance 2 – Steel bar inserts

Trialling new slot reduction and closure techniques for British Pig Production

On-farm studies of concrete floors in pig buildings have found cases where the slot width exceeds the permitted maximum; often due to age or wear. UK farm assurance standards ensure that participating farms conform to the relevant legislation\(^1\). Farmers are, therefore, seeking remedial solutions and need to be confident of their efficacy.

A series of evaluation trials was commissioned by BPEX to look at slot reduction and closure techniques which have recently been made available commercially. These include slot reducer inserts, steel bar inserts, slot closure inserts and compounds applied to surfaces.

This publication refers to the trial where 8000 steel bar inserts were installed on one farm. The assessments measured the interaction of the pigs with the floor with respect to welfare and durability of the device over time. Real Welfare based assessments were used.

Method

An open invitation was extended to potential suppliers of these devices to participate in this long-term evaluation. To date one farm producing growers and finishers was used for the trial, which consisted of a series of treated and untreated pens to provide a comparison.

After installation the farm had three visits over a period of several months, either by a veterinary surgeon or BPEX staff, to assess the welfare of the pigs using the Real Welfare outcomes measures as well as scoring for bursae on the legs. The producer was also asked for feedback with regard to:

- Ease of installation
- Durability of the reducers
- Methods for fixing the reducers
- General satisfaction
- Suggestions for improvements.

The System

The slot is reduced using a length of flat mild steel bar 25 mm x 6 mm inserted with its long side vertical along the slot. The steel rests in a slot cut in the concrete at each end of the floor slot opening and held in place with a concrete resin compound. Being laid on its side means it is not possible for the pigs to dislodge the steel insert. See overleaf for illustrative end and plan views.

Real Welfare is an industry-led project funded by BPEX to help pig producers demonstrate pig welfare and boost productivity, using ‘welfare outcomes’ or ‘animal-based’ measures. These measures are:

- Tail lesions
- Body marks
- Lameness
- Enrichment use
- In need of a hospital pen.
Illustrative end view

The system is most suited to floors constructed of individual reinforced concrete beams where cutting the retaining slots will not affect the integrity of the floor strength.

Illustrative plan view

In practice the steel is able to flex along its length as it is not fixed to the side of the concrete beam. This flexing is assumed to help the passage of faeces and but not cause a hazard to pigs’ feet.

Results

It should be noted that the comparison is made between pigs kept in pens with slot reducers versus the equivalent numbers of pigs in adjacent pens. The steel bar inserts were found to deliver a solution. Key points to note are:

- The slatted floor was made up of individual concrete beams
- The groove for the insert was cut using a disc cutter
- The slot had to be deep enough to allow the top edge of the steel strip to be flush with the beam tops and not stand proud
- The end of the inserts were grouted in for security
- The inserts were quick and easy to install (approximately 5 minutes each)
- The steel strip (25mm x 6mm) was easy to cut to the required length
- Mis-aligned slats slowed installation.

Conclusions

To date, there appear to be no significant differences in the key parameters, eg body marks, lameness, bursae and tail biting between pigs housed with, and without, the reducers. Additional measures considered, such as pigs requiring a hospital pen and the use of enrichment, were also not significantly different.

For the trial mild steel was used, for a longer term solution stainless steel may prove a more durable alternative.

Next steps

BPEX will continue its monitoring longer term.

Further information

For results of similar evaluations for slot reducers and slot closure mechanisms to address narrow slat beams (bars) see Research into Action 17 and 19 respectively.

See ‘Key figures for pig accommodation in England - legislative requirements’.