For pig welfare and health, flooring must be smooth but not slippery and designed, constructed and maintained so as not to cause injury or suffering to pigs standing or bedding on it. Flooring must be suitable for the size and weight of pigs and, where no bedding is provided, must form a rigid, even and stable surface. Where bedding is provided, it must be clean, dry and not harmful to pigs.

In UK grower and sow accommodation it has been shown that there is less lameness in pigs housed on solid floors with bedding, than in those housed on slatted floors. However, fully slatted accommodation does offer benefits to pig health, hygiene and a reduction in cleaning time.

Problems associated with poorly maintained flooring

- General lameness
- Torn claws
- Abrasions
- Septic arthritis
- Abscesses
- Vice
- Greasy pig disease
- Reproductive issues/mating injuries
- Teat and udder damage
- Overlaid piglets
- Splayleg in piglets
- Joint ill (through scuffed knees in piglets)

Assess the situation on your unit and try to reach a balance with optimal conditions for pigs

- Ensure the floor type is suitable for the age and weight of the pigs
- Assess the location, size and suitability of the sleeping area, it should be dry and draught free
- Check pens for sharp and projecting edges, especially at the bottom of doors and gates
- Examine the flooring for rough areas. Pay particular attention under drinkers and feeders. Corrosion is common in areas where different floor materials meet (eg metal and concrete)
- Check the condition of the slats, particularly the edges and note the width of the solid and void sections
- Examine the condition of steps and gate separations
- Check gates are hung correctly

Reduce lameness with well-maintained floors

Improve health and hygiene

Adopt an all-in all-out programme for each floor space (where practical)

Stocking densities for weaner and rearing pigs housed in part or fully slatted accommodation

<table>
<thead>
<tr>
<th>Average liveweight of pigs in the group (kg)</th>
<th>Minimum unobstructed space per pig (m²)</th>
<th>Minimum unobstructed space per pig (sq. feet)</th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 10</td>
<td>0.15</td>
<td>1.6</td>
</tr>
<tr>
<td>≤ 20</td>
<td>0.20</td>
<td>2.2</td>
</tr>
<tr>
<td>≤ 30</td>
<td>0.30</td>
<td>3.2</td>
</tr>
<tr>
<td>≤ 50</td>
<td>0.40</td>
<td>4.3</td>
</tr>
<tr>
<td>≤ 85</td>
<td>0.55</td>
<td>5.9</td>
</tr>
<tr>
<td>≤ 110</td>
<td>0.65</td>
<td>7.0</td>
</tr>
<tr>
<td>&gt; 110</td>
<td>1.00</td>
<td>10.8</td>
</tr>
</tbody>
</table>


Specifications for concrete slatted flooring

<table>
<thead>
<tr>
<th>Maximum gap between slats (mm)</th>
<th>Minimum slat width (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Piglets</td>
<td>11</td>
</tr>
<tr>
<td>Weaners</td>
<td>14</td>
</tr>
<tr>
<td>Rearing</td>
<td>18</td>
</tr>
<tr>
<td>Gilts post-service and sows</td>
<td>20</td>
</tr>
<tr>
<td>Piglets and weaners</td>
<td>50</td>
</tr>
<tr>
<td>Rearing pigs, gilts post-service and sows</td>
<td>80</td>
</tr>
</tbody>
</table>

Floor types

**Fully slatted (plastic)**
- Easy to wash and dry
- Achieves best separation between pigs and faeces
- Quick drying times
- Impermeable
- More expensive than most flooring
- Can lead to sole bruising and abrasion on knees in piglets
- More damaging when wet

**Fully slatted (concrete)**
- Cheaper than plastic slats
- Often used for heavier pigs as they have good weight bearing properties
- Slower to dry than plastic slats
- Partially absorbent, leading to a risk of residue
- Slats can be ‘eaten away’ by liquid feed and acid
- Finisher pigs tend to develop more bursitis on concrete slats than those housed on solid floors

**Part slatted**
- Provides a dedicated (solid) lying area
- Better drainage in farrowing pens than solid flooring
- Solid area can quickly become messy if ventilation is not optimal or airflow is incorrect, as pigs will dung in the wrong area
- Pigs tend to have more lesions than those housed on solid floors but fewer than those on fully slatted floors

**Solid (concrete)**
- Predominantly used with straw
- Drainage can be a problem if the slopes are not correct
- Can lead to knee abrasions in suckling piglets
- Poorly-laid concrete can become slippery and/or rough
- Concrete must be laid in appropriate weather conditions
- Insulation, construction and laying all influence quality and durability
- Fewer issues with lameness than seen in pigs housed on slatted floors

Problem areas around the unit

**Area** | **Problem** | **Check point**
--- | --- | ---
Farrowing house | Foot and knee issues in piglets | Check floors for cracked or rough areas
| Piglet scour | Check cleaning and disinfection routine on solid/part-slatted floors
| Sow injuries such as swollen hocks and shoulder sores | Is the drying time adequate? Consider using a dusting product

Weaner accommodation | Incorrect lying positions | Check for draughts, especially under slats
| Uneven growth among pigs | Check the temperature of any heated flooring
| Scour | Check that there are no obstacles eg steps, which small pigs may find difficult to negotiate thus limiting their access to feeders and drinkers

Grower/finisher accommodation | Ongoing lameness | Check width between slats, the maximum width is 18mm for rearing pigs
| Lameness/Injury | Check that solid floors have good grip
| Toe erosion | Check that there are no broken slats and that solid floors are well-bedded
| Swine Dysentery (Brachyspira hyodysenteriae) | Pay particular attention to weaned sow pens as these are at the highest risk of injury
| | Poor cleaning of the floor between batches of pigs that leaves behind even small amounts of faeces can cause infections

All areas | Swine Dysentery (Brachyspira hyodysenteriae) | Check the bedded area is dry

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